



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3436-044
Job Sheet 211867



Part No: D3436-044

Job Qty: 2 pcs

Part Name: Step RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/20

Job Tracking No:

Due Date: 8/13/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP A 05.05.11 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Large Fab - Welded Assy-1	2 pcs	8/12/20	8/12/20	0.00	5.13	Large Fab - 1			CL 8-18-20
							Large Fab - 10			
							Large Fab - 2			
							Large Fab - 3			
							Large Fab - 4			
							Large Fab - 5			
							Large Fab - 6			
							Large Fab - 7			
							Large Fab - 8			
							Large Fab - 9			
							Large Fab - 11 (Various)			
							Large Fab - 12			
120	QC 9	2 pcs	8/12/20	8/12/20	0.00	0.00	QC 9 - 10		DAS 24 9-89	AUG 18 2020
							QC 9 - 18			
							QC 9 - 24			
							QC 9 - 43			
							QC 9 - 50			
							QC 9 - 9			
							QC 5 - 10			
130	QC 5	2 pcs	8/12/20	8/12/20	0.00	0.00	QC 5 - 12		DAS 24 9-89	AUG 18 2020
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			

ART

ROSPACE

Order No: S294755



436 - 044

211867

o/Batch: S294755

A

Various STC's

Date: 08/18/20

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com



Container No: S294755



Part: D3436-044

Job No: 211867

Serial No/Batch: S294755

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/18/20

Plex 7/30/20 8:22 AM dart.lacelle.linda

					QC 5 - 9		
					QC 5 - 50		
					QC 5 - 30		
					QC 5 - 40		
					QC 5 - 61		
					QC 5 - 81		
					QC 5 - 82		
140 Powdercoat - 2 White GI(S)- B4B	2 pcs	8/12/20	0.00 0.44		Powdercoat - 1 - B4B	20-08-18.	83 98
					Powdercoat - 2 - B4B		
					Powdercoat - 3 - B4B		
					Powdercoat - 4 - B4B		
					Powdercoat - 5 - B4B		
					Powdercoat - 6 - B4B		
					Powdercoat - 7 - B4B		
					Powdercoat - 8 - B4B		
					Powdercoat - 9 - B4B		
					Powdercoat - 10 - B4B		
145 Handfinish - 3-1- WingWalk- B4B	2 pcs	8/12/20	0.00 0.66		Handfinish - 3 - 1 - B4B	20-08-19	83 98
					Handfinish - 3 - 2 - B4B		
					Handfinish - 3 - 3 - B4B		
					Handfinish - 3 - 4 - B4B		
					Handfinish - 3 - 5 - B4B		
150 QC 3	2 pcs	8/12/20	0.00 0.00		QC 3 - 10		
					QC 3 - 13		
					QC 3 - 15		
					QC 3 - 17		
					QC 3 - 18		
					QC 3 - 2		
					QC 3 - 28		
					QC 3 - 3		
					QC 3 - 30		
					QC 3 - 34		
					QC 3 - 36		
					QC 3 - 41	DAS	
					QC 3 - 51	81	
					QC 3 - 58	9-89	
					QC 3 - 59		
					QC 3 - 68		
					QC 3 - 9		
					QC 3 - 40		
					QC 3 - 19		
					QC 3 - 43		
					QC 3 - 24		
					QC 3 - 61		
					QC 3 - 81		
					QC 3 - 82		
					QC 3 - 87		
155 Small Fab - 2 - B4B	2 pcs	8/13/20	0.30 0.68		Small Fab - 1 - B4B		
					Small Fab - 2 - B4B		
					Small Fab - 3 - B4B		
					Small Fab - 4 - B4B	AUG 19 2020	
					Small Fab - 5 - B4B		
					Small Fab - 6 - B4B		
					Small Fab - 7 - B4B		
					Small Fab - 8 - B4B		
					Small Fab - 9 - B4B		
					Small Fab - Various 1 - B4B		
160 QC 5	2	8/13/20	0.00 0.00		QC 5 - 10		

				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS
				QC 5 - 9	81
				QC 5 - 50	9-89
				QC 5 - 30	
				QC 5 - 40	AUG 19 2020
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
170	Packaging 3-1 - Stock - B4B	2	8/13/20	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
180	QC 21 - SA	2	8/13/20	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70
					QC 21 - SA - 9

AUG 19 2020

AUG 19 2020

DAS
28
9-89

AUG 19 2020

DAS
21
9-89

AUG 19 2020

Part Op 100 - (Weld per dwg A/R 4130 rod Batch: M 27295 - Slit part D3436-041 on bandsaw as per Dwg D3436 2- deburr
 Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)
 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: 2:00 OVEN TEMPERATURE: 320°
 FINISH TIME: 2:30
 145 - (Wing Walk as per dwg QSI005 4.4 Batch M 29275
 150 - (QC3- Inspect Part Finish)
 155 - Bond pads per dwg and QSI 015 S252503 exp: 31/01/2021
 160 - (QC5- Inspect part completeness to step on W/O) ****ATTN: IDENTIFY SECTION OF WELDED PART AS D3436-044 AND CLAMP HALF AS D3436-041*** D3436-044 IDENTIFY BY: _____ D3436-041 IDENTIFY BY: _____
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3436-1	Clamp	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>S294566</u>
D3436-4	Right Step	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>S292369</u>
D3436-5	Bushing	8 pcs (4 ea)	100-Large Fab - Welded Assy-1	<u>S292911</u>
D3436-7	Cap	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>S103096</u>
D3436-9	Pad	4 pcs (2 ea)	155-Small Fab - 2 - B4B	<u>S253026</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3436-1	2	0	0
	D3436-4	2	0	0
	D3436-5	8	1	0
	D3436-7	2	19	0
	D3436-9	4	4	0
155-Small Fab - 2 - B4B				

Part Specifications

Specifications could not be found.